

'SB' Type

Fitted with parallel rollers giving taper expansion. Square head mandrels supplied.



Tools can also be supplied, fitted with taper rollers for parallel expansion.

A Add T or P to Code No.	B Will Expand				C		D		E Size of Square Mandrel	
	From		To		Max Effective Rolling Length		Size of Square Mandrel			
	ins	mm	ins	mm	ins	mm	ins	mm		
SB2	1.301	33.05	1.500	38.10	1	25.40	3/4	19.05		
SB3	1.363	34.62	1.593	40.46	1	25.40	3/4	19.05		
SB4	1.426	36.22	1.656	42.06	1	25.40	3/4	19.05		
SB5	1.488	37.80	1.718	43.64	1	25.40	3/4	19.05		
SB6	1.551	39.39	1.774	45.06	1	25.40	3/4	19.05		
SB7	1.613	40.97	1.838	46.68	1	25.40	3/4	19.05		
SB8	1.645	41.78	1.922	48.82	1	25.40	3/4	19.05		
SB9	1.707	43.36	1.953	49.61	1	25.40	3/4	19.05		
SB10	1.832	46.53	2.125	53.98	1	25.40	3/4	19.05		
SB11	1.957	49.71	2.250	57.15	1	25.40	3/4	19.05		
SB12	2.082	52.88	2.360	59.94	1	25.40	3/4	19.05		
SB13	2.207	56.06	2.485	63.12	1	25.40	3/4	19.05		
SB14	2.270	57.65	2.625	66.68	1	25.40	3/4	19.05		
SB15	2.395	60.83	2.750	69.85	1	25.40	3/4	19.05		
SB16	2.457	62.41	2.812	71.44	1	25.40	1	25.40		
SB17	2.587	65.71	2.935	74.60	1 1/8	28.50	1	25.40		
SB18	2.650	67.31	3.062	77.79	1 1/8	28.58	1	25.40		
SB19	2.777	70.54	3.187	80.96	1 1/8	28.58	1	25.40		
SB20	2.902	73.71	3.312	84.14	1 1/8	28.58	1	25.40		
SB21	3.027	76.88	3.437	87.31	1 1/8	28.58	1	25.40		
SB22	3.152	80.06	3.557	90.35	1 1/8	28.58	1	25.40		
SB23	3.277	83.24	3.682	93.52	1 1/8	28.58	1	25.40		
SB24	3.339	84.81	3.812	96.84	1 1/8	28.58	1	25.40		
SB25	3.464	87.98	3.937	100.00	1 1/8	28.58	1	25.40		
SB26	3.589	91.16	4.062	103.19	1 1/8	28.58	1	25.40		
SB27	3.714	94.34	4.187	106.36	1 1/8	28.58	1	25.40		
SB28	3.839	97.51	4.312	109.54	1 1/8	28.58	1	25.40		
SB29	3.964	100.68	4.437	112.71	1 1/8	28.58	1	25.40		
SB30	4.152	105.46	4.610	117.48	1 1/8	28.58	1 1/4	31.75		
SB31	4.402	111.81	4.860	123.44	1 3/8	34.93	1 1/4	31.75		

'W' Type

Fitted with parallel rollers giving taper expansion. Square head mandrels supplied.



A Code No.	B Will Expand				C		D		E Size of Square Mandrel	
	From		To		Max Effective Rolling Length		Size of Square Mandrel			
	ins	mm	ins	mm	ins	mm	ins	mm		
W1	1.280	32.51	1.562	39.69	1 1/8	28.58	3/4	19.05		
W2	1.373	34.87	1.718	43.66	1 1/8	28.58	3/4	19.05		
W3	1.498	38.05	1.875	47.62	1 1/8	28.58	3/4	19.05		
W4	1.623	41.22	2.000	50.80	1 1/8	28.58	3/4	19.05		
W5	1.717	43.61	2.125	53.97	1 1/8	28.58	3/4	19.05		
W6	1.967	49.96	2.500	63.50	1 1/8	28.58	3/4	19.05		
W7	2.217	56.31	2.750	69.85	1 1/8	28.58	3/4	19.05		
W8	2.405	61.08	2.937	74.61	1 1/8	28.58	3/4	19.05		
W9	2.595	65.91	3.187	80.96	1 1/8	28.58	1	25.4		
W10	2.785	70.74	3.437	87.31	1 1/8	28.58	1	25.4		
W11	3.035	77.09	3.687	93.66	1 1/8	28.58	1	25.4		
W12	3.285	83.44	3.937	100.00	1 1/8	28.58	1	25.4		
W13	3.535	89.79	4.187	106.36	1 1/8	28.58	1	25.4		

WICKSTEED ENGINEERING LIMITED